

# Work Order ID 84461

**\*84461\***

Page 1

Wednesday, May 30, 2012 4:20:32 PM

Item ID: D350-591-213

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Access-Step, Short LH

Stop **\*NS2\***

Start Date: 5/14/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 5/15/2012 Req'd Qty: 1.00 **\*1\***

Customer: CU-DAR001

Reference: RMA RA111357 - **RETURN**

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3078	A
DSI 9472	A

100

0.00

**\*100\***

QC

Quality Control

Memo

INSPECT RA 111357  
D350-591-213 X 1 B #74071

KIT IS COMPLETE  
CLEAN ONLY  
ADD NEW PAPERWORK AND LABELS

**CHG003**

110

Identify as per dwg & Stock Location: **60** 0.00

**\*110\***

Packaging

Packaging

Memo

ID AND STOCK UNDER NEW BATCH NUMBER

**-CHG003**

**12/6/450**

**QC.21- 12/6/5**

<b>DART</b> DART Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON, CANADA K6A 1K7				TC APPROVAL # 09-39 TEL: 1-819-632-6200	
P/N	D350-591-213	CHG	CHG003		
DESC.	Heli-Access Step LH High	SHC	SH92-6		
LOT	B74071	SHC	SH967NE		
MODEL	AS350/355	SHC			
(MADE IN CANADA) 02729-1					

**mf 1206-05**

# Picklist Print

Wednesday, May 30, 2012 4:20:31 PM

Page 1

Work Order ID: 84461

Parent Item: D350-591-213

Parent Item Name: Heli-Access-Step, Short LH

Start Date: 5/14/2012

Required Date: 5/15/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B05.10.14Modified step 10KJ/EC

IPP Rev:C 06-06-19 Added D2732-030 AS PER DSI9294 JLM

IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP Rev:D 10.03.17 incorporate seq  
180 to 200 remove qc5 DD verified by:JLM IPP

Rev:E 10.11.15 update qty on AN4-11A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-591-213		Manufactured	No				Each	4.0000		1			
Heli-Access-Step, Short LH													

Location

Loc Qty

Loc Code

FG060

4

81295

4

1 X 74071 MF 12-05-20

# **RA 111357 D350-591-213**

## **B74071**

Received @ Dart April 4<sup>th</sup>, 2012  
Inspected @ Dart April 29<sup>th</sup>, 2012

Customer: Custom Helicopters LTD  
Customer Contact: Brenda Stangl  
Shipped from: St Andrews MB Canada

### **Instructions for RA 111357 D350-591-213 CHG003**

- Step needs NO touch ups
- Kit is complete
- Needs new Paper work and labels
- Needs new batch number
- Put back in to stock with work order

**Time Estimate** \_\_\_\_\_ = 1 HOUR ONLY (stores)

**Departments Required:** Stores (restocking)

**Pictures Attached** \_\_\_\_\_ = NO

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**